

CHOOSE THE RIGHT REBEL.

	Rebel 205ic AC/DC	Rebel 215ic	Rebel 235ic	Rebel 285ic
Wire Range	Full range of .030 solid wire Solid wire: .023-.045 Flux cored: .030-.045	Full range of .030 solid wire Solid wire: .023-.045 Flux cored: .030-.045	Full range of .035 solid wire Solid wire: .023-.045 Flux cored: .030-.052	Full range of .045 solid wire Solid wire: .023-.052 Flux cored: .030-.060
Rated Output (amps @ duty cycle)	MIG 110 A @ 100% 150 A @ 40% 205 A @ 25% Stick 100 A @ 100% 125 A @ 60% 170 A @ 25% AC/DC TIG 110 A @ 100% 125 A @ 60% 205 A @ 25%	110 A @ 100% 150 A @ 40% 205 A @ 25%	160 A @ 100% 200 A @ 60% 235 A @ 40%	1PH UNIT 160 A @ 100% 220 A @ 60% 285 A @ 40% 3PH UNIT 200 A @ 100% 265 A @ 60% 285 A @ 50%
Max Output	MIG/Stick 235 A AC/DC TIG 205 A	235 A	250 A	1PH UNIT 300 A 3PH UNIT 350 A
Input Rating	110-230 V (operating range 90-270 V)	110-230 V	110-230 V	1PH UNIT 110-230 V 3PH UNIT 460-575 V
Max Plate Thickness	24 ga., 3/8 in.	24 ga., 3/8 in.	24 ga., 1/2 in.	24 ga., 1/2 in.
Spool Capable	4 in., 8 in.	4 in., 8 in.	4 in., 8 in., 12 in.	4 in., 8 in., 12 in.
Weight	49 lb.	40 lb.	53 lb.	70 lb.
Available Models and Processes	EMP 205ic AC/DC TRUE ALL-PROCESS MIG Flux cored Stick DC TIG AC TIG HF	EMP 215ic TRUE MULTI-PROCESS MIG Flux cored Stick DC TIG	EMP 235ic TRUE MULTI-PROCESS MIG Flux cored Stick DC TIG	EMP 285ic 1PH/3PH TRUE MULTI-PROCESS MIG Flux cored Stick DC TIG